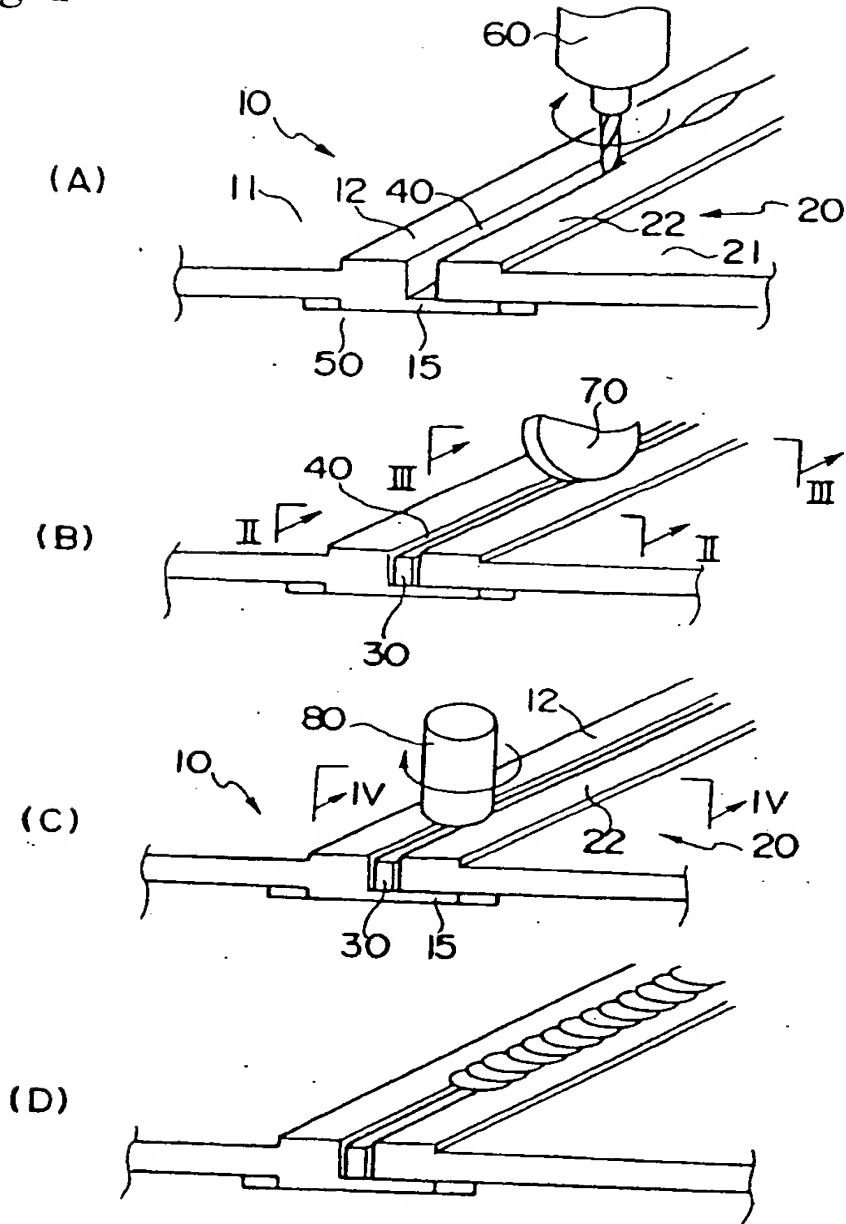


Fig. 1



10,20: member    30: filling material    70: roller  
 11,21: plate    40: gap    80: rotary tool  
 12,22: protrusion    60: cutting tool

Fig. 2

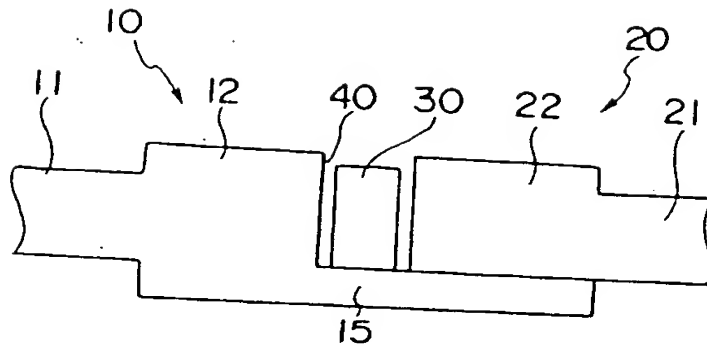


Fig. 3

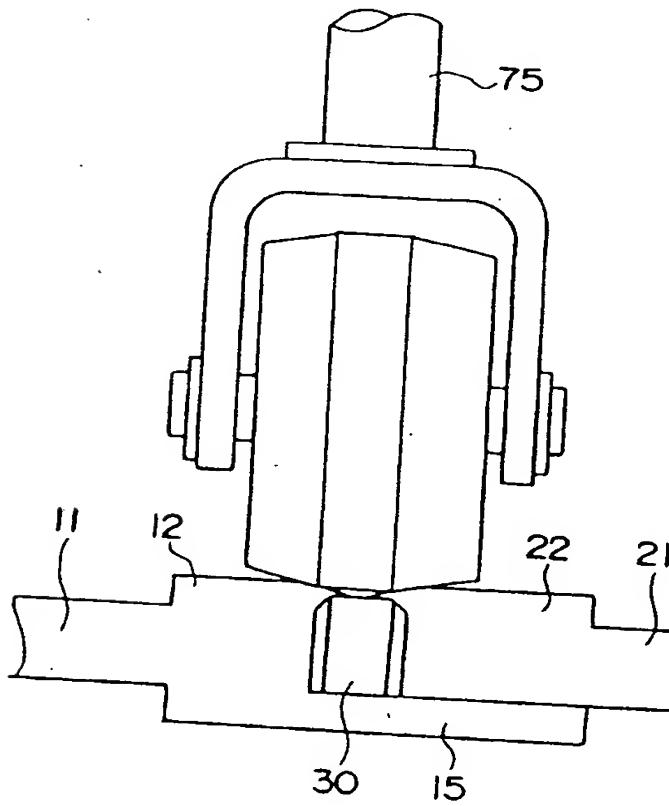


Fig. 4

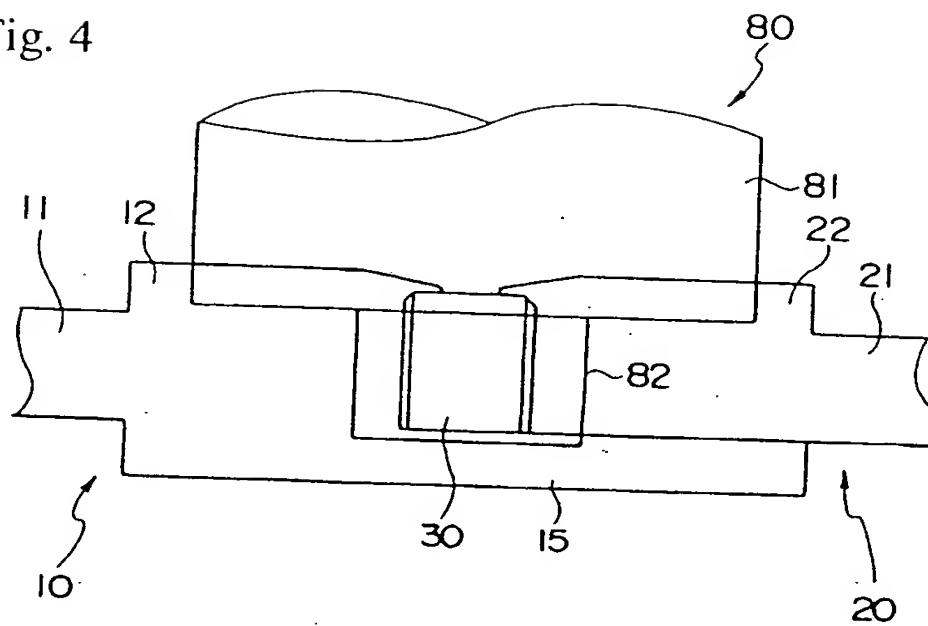
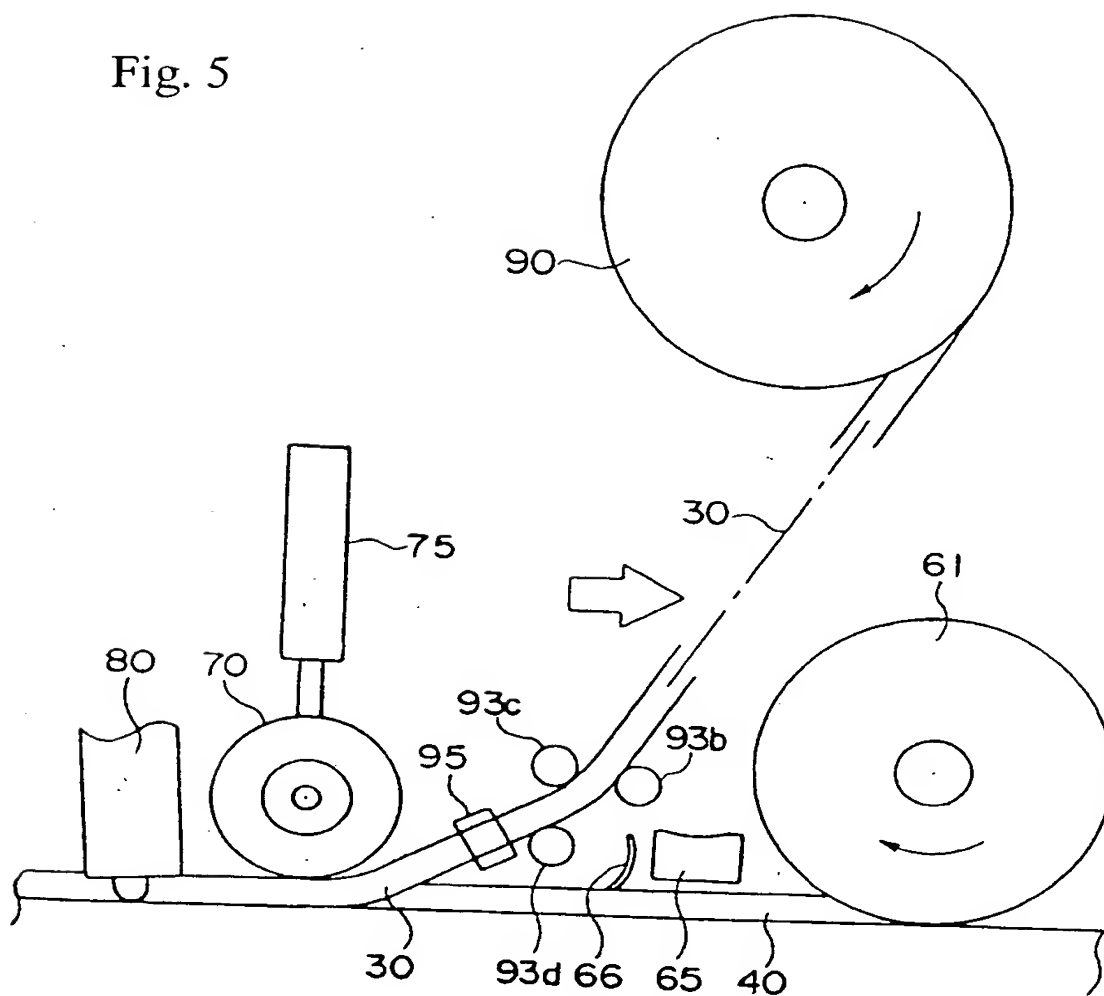
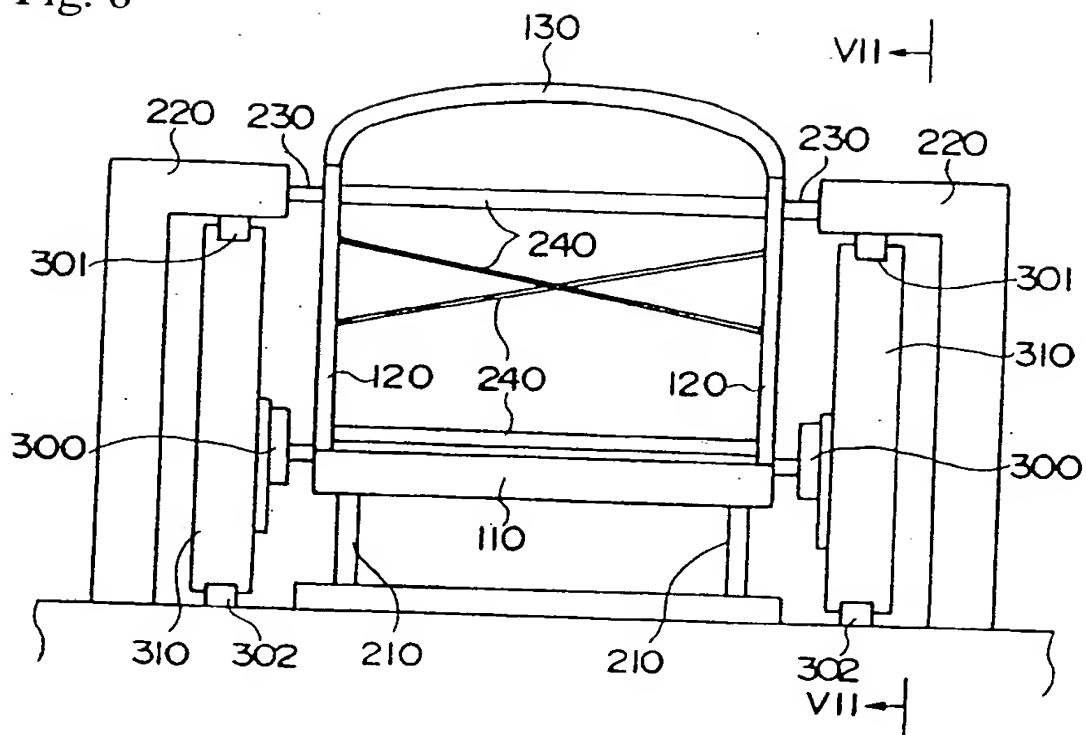


Fig. 5



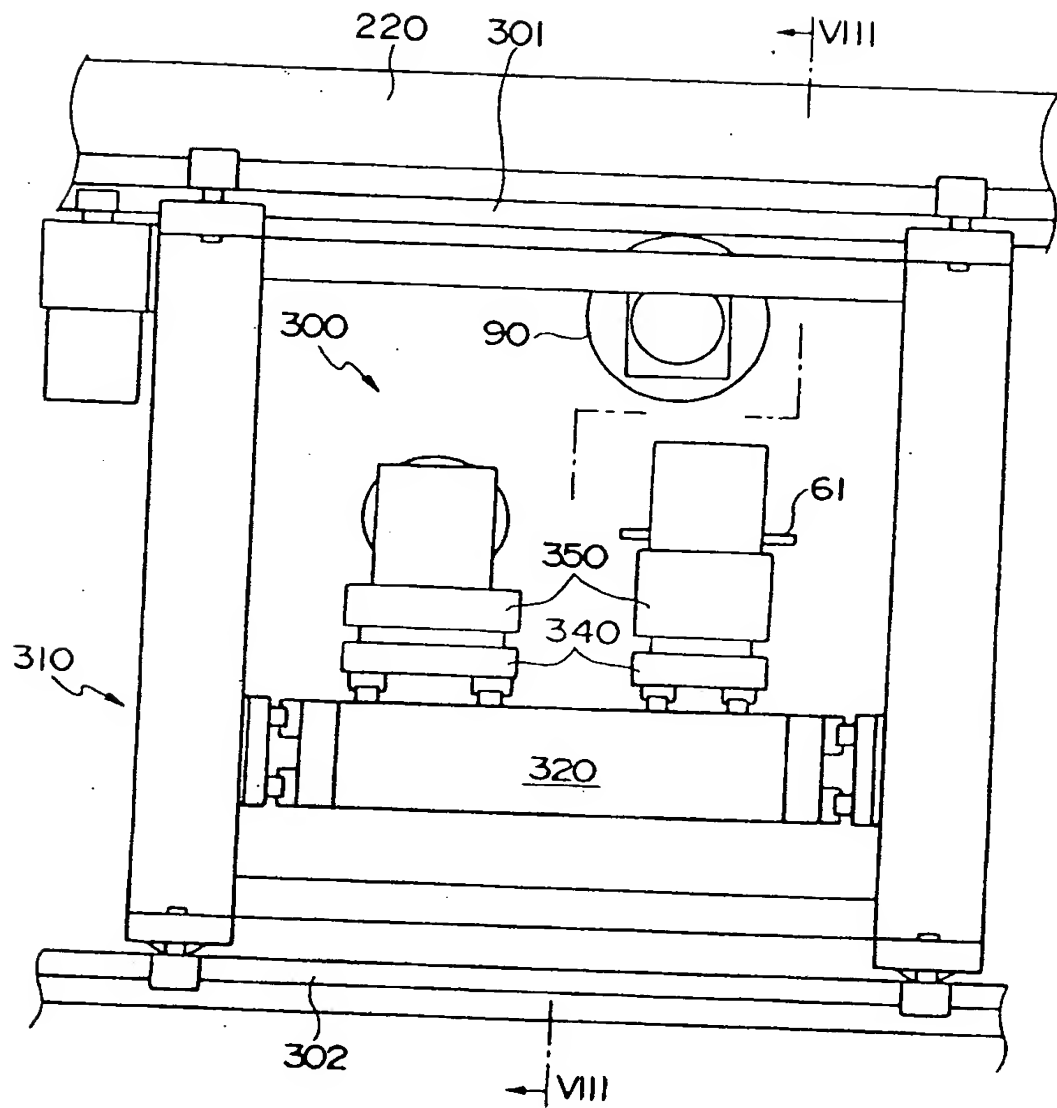
10084417.022802

Fig. 6



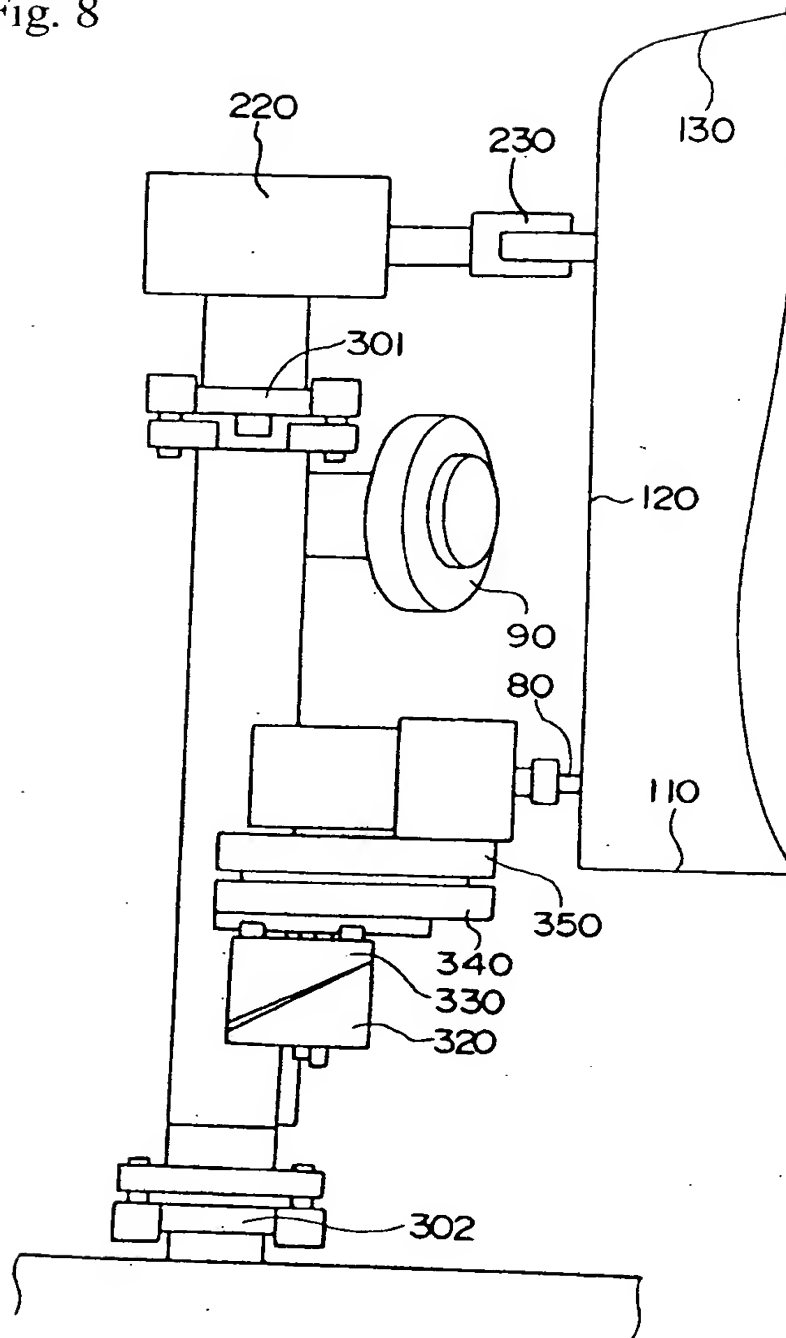
208220 274800T

Fig. 7



10084417.022802

Fig. 8



10084417.022802

Fig. 9

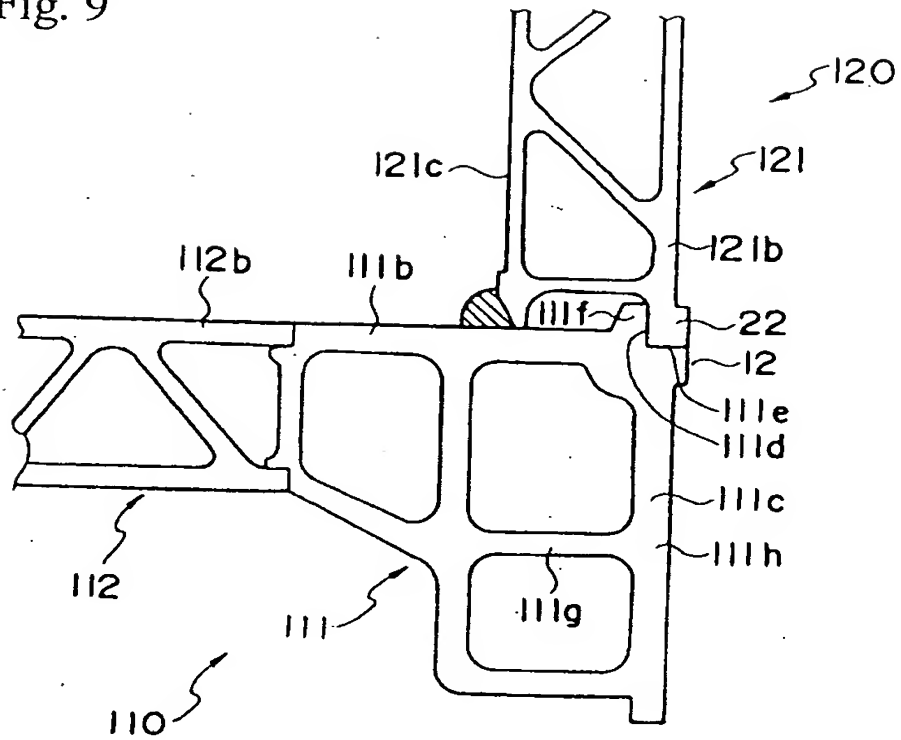




Fig. 10

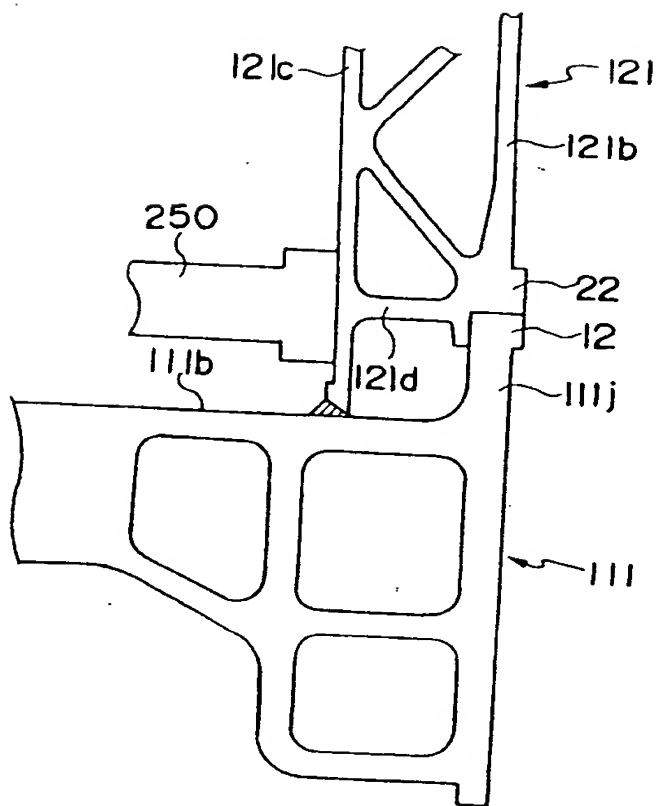


Fig. 11

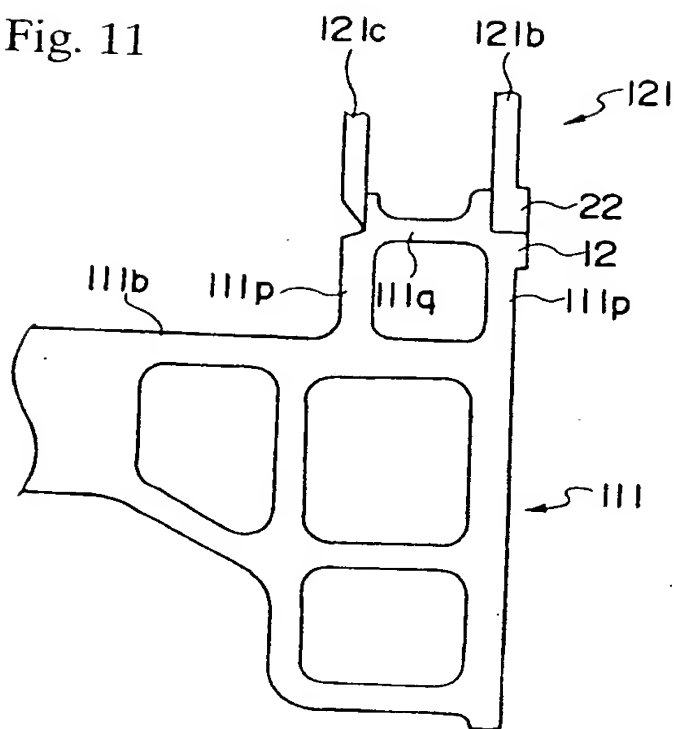


Fig. 12

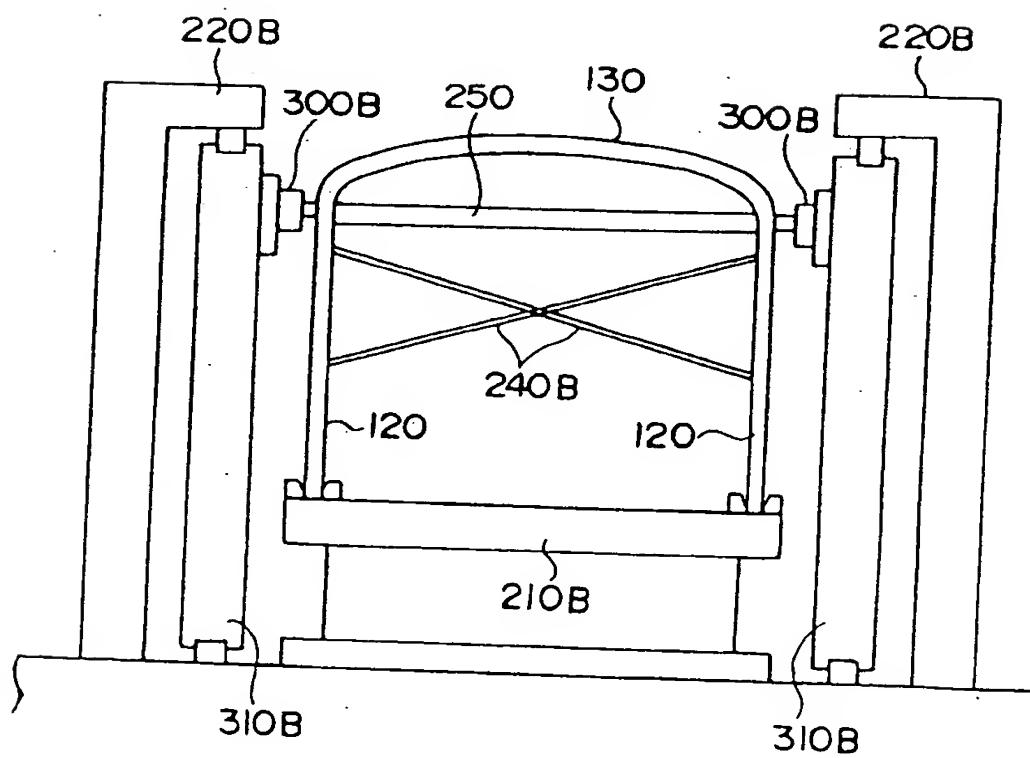
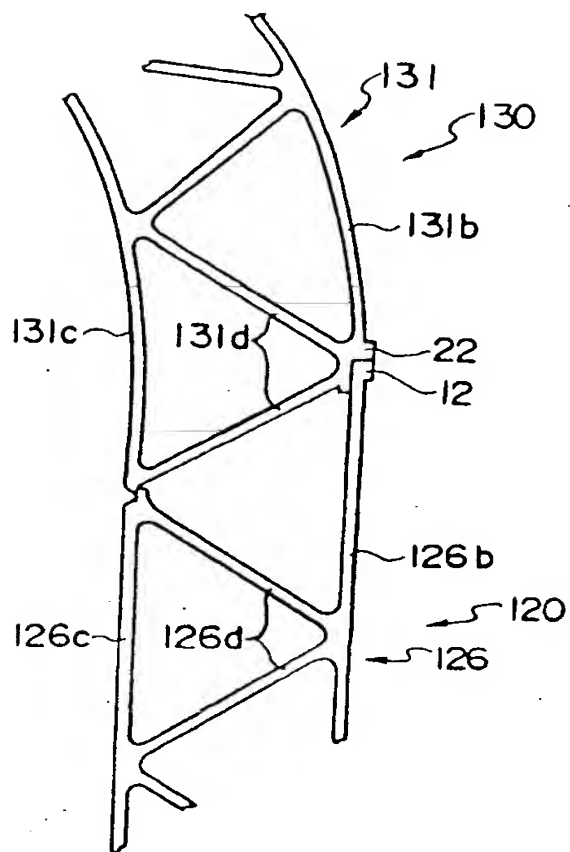


Fig. 13



10084447.022802

Fig. 14

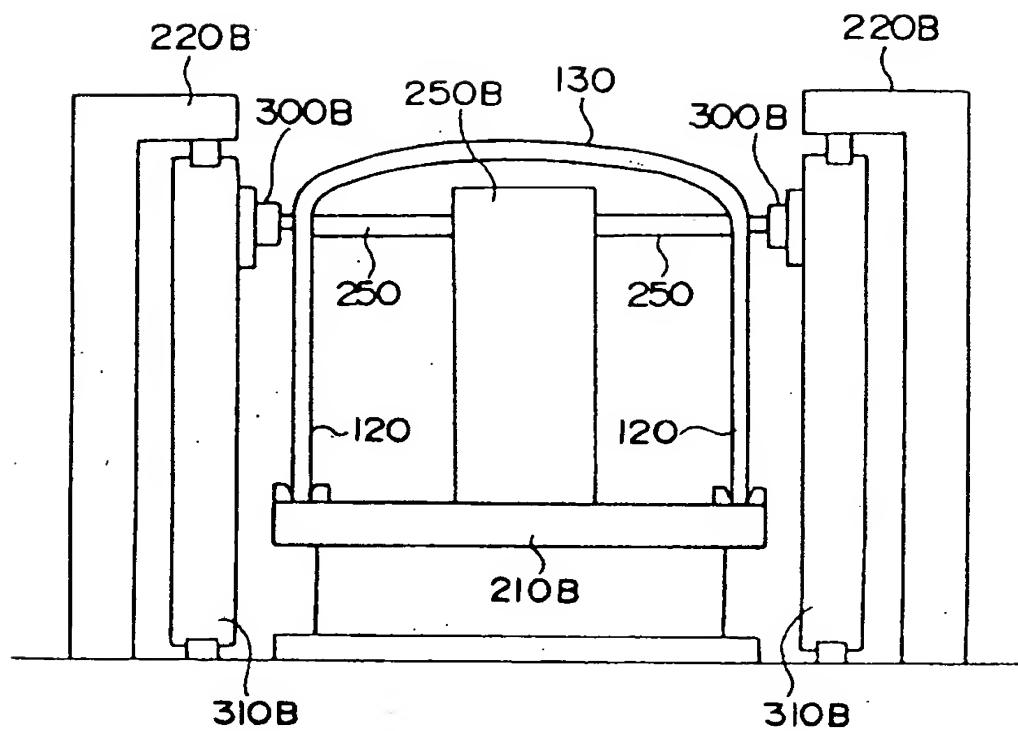


Fig. 15

